











CERTIFICATE OF ANALYSIS

Date: 08-06-2025

Product Name	Tilidine EP Impur	Tilidine EP Impurity C					
Chemical Name	Ethyl (1RS,6SR)-6-((as per EP)	Ethyl (1RS,6SR)-6-(methylamino)-3,6-dihydro[1,1?-biphenyl]-1(2H)-carboxylate (as per EP)					
Structure	NH O	NH O					
Batch. No.	-	CAS No.	38677-94-0				
Analysis Date	-	Retest Date	-				
Mol. Formula	$C_{16}H_{21}NO_2$	Molecular Wt.	259.3				
Long term Storage Condition		Store at 2-8 °C in we	Store at 2-8 °C in well closed container				
Handling and Transit Condition		25-30 °C in well close	25-30 °C in well closed container				
Handling and Transit Condition		25-30 °C in well close	25-30 °C in well closed container				

Test	Result
Appearance	-
Solubility	-
1H-NMR	Conforms to structure
MASS	Conforms to structure
Chromatographic Purity	>90%

Note: This material should be used for research purpose and not for human or animal consumption. Any patent applicable for this product in any country is not applicable for this analytical standard/research chemical.

	Prepared By	Checked By	Approved By
Signature			
Date			

CLEANCHEM LABORATORIES LLP