











CERTIFICATE OF ANALYSIS

Date: 01-06-2025

Product Name	Edoxaban Impurity 27	Edoxaban Impurity 27(1R,2R,4R)			
Chemical Name	Tert-butyl ((1R,2R,5R)-2 oxalate	Tert-butyl ((1R,2R,5R)-2-amino-5-(dimethylcarbamoyl)cyclohexyl)carbamate oxalate			
Structure					
	N N HO	ОН			
	H ₂ N				
			1		
Batch. No.	-	CAS No.	NA		
	-	CAS No. Retest Date	NA 11		
Batch. No. Analysis Date Mol. Formula	- - C ₁₄ H ₂₇ N ₃ O ₃ . C ₂ H ₂ O ₄				
Analysis Date		Retest Date	11 285.4 : 90.0		

Test	Result
Appearance	-
Solubility	-
1H-NMR	Conforms to structure
MASS	Conforms to structure
Chromatographic Purity	>90%

Note: This material should be used for research purpose and not for human or animal consumption. Any patent applicable for this product in any country is not applicable for this analytical standard/research chemical.

	Prepared By	Checked By	Approved By
Signature			
Date			

CLEANCHEM LABORATORIES LLP