











## CERTIFICATE OF ANALYSIS

**Date:** 30-10-2025

Product Name	N-Demethyl Ivabradine Hy	N-Demethyl Ivabradine Hydrochloride				
Chemical Name		3-(7,8-Dimethoxy-2-oxo-4,5-dihydro-1H-benzo[d]azepin-3(2H)-yl)-N-(((S)-3,4-dimethoxybicyclo[4.2.0]octa-1(6),2,4-trien-7-yl)methyl)-N-methylpropan-1-amine oxide;				
Structure						
	HCI ON HIN					
Batch No.	-	CAS No.	1246638-08-3			
Analysis Date	-	Retest Date	11			
Mol. Formula	$C_{26}H_{34}N_2O_5:HCl$	Molecular Wt.	454.6 : 36.5			
Long term Storage Condition		Store at 2-8 °C in well closed	Store at 2-8 °C in well closed container			
Handling and Transit Condition		25-30 °C in well closed contai	25-30 °C in well closed container			

Test	Result	
Appearance	-	
Solubility	-	
1H-NMR	Conforms to structure	
MASS	Conforms to structure	
Chromatographic Purity	>90%	

Note: This material should be used for research purpose and not for human or animal consumption. Any patent applicable for this product in any country is not applicable for this analytical standard/research chemical.

	Prepared By	Checked By	Approved By
Signature			
Date			

## **CLEANCHEM LABORATORIES LLP**